



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5350-5
Job Sheet 180049



Part No: D5350-5

Job Qty: 1 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV:A NEW ISSUE 17-01-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	1 pcs	7/13/18	7/13/18	0.00	0.07	Bandsaw1		
110	CNC Vertical Machining	1 pcs	7/13/18	7/13/18	0.00	0.50	HAAS 5 Axis		
120	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC2 Machining-4		
130	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC8 Machining-4		
140	HandFinish	1 pcs	7/13/18	7/13/18	0.00	0.18	HandFinish1		
141	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC7-5		
150	Powdercoat	1 pcs	7/13/18	7/13/18	0.00	0.05	Powdercoat1		
160	QC	1 pcs	7/13/18	7/13/18	0.00	0.00	QC3		
170	Packaging	1 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3-2		
180	QC21-SA	1 Ea	7/13/18	7/13/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANK AT 3.600"

Descriptions: 110 - 1-Machine per folio FB524

150 - START TIME: 7:30am OVEN TEMPERATURE: 320°F FINISH TIME: 8:00am ****MASK
HOLES AS PER NOTE #8****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X03.500	6061-T6 Bar 2.00 X 3.50	.3000 ft (.3 ea)	90-Start up Operation	<u>5097573</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X03.500	0	5	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	 Container No: S097597 Part: D5350-5 Job No: 180049 Serial No/Batch: S097597 Revision: Inspector: Exp Date: Instructions: Various STC's Date: 07/30/18	DISPOSITION DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐					
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